

Resource-Based View and Inventory Efficiency in SMEs: Global Lessons for Pakistan

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Abstract

This study explores how the Resource-Based View (RBV) framework can enhance inventory management efficiency in Small and Medium Enterprises (SMEs), drawing on global evidence with specific lessons for Pakistan. While SMEs often face constraints like limited technology, expertise gaps, and market volatility, RBV emphasizes leveraging internal resources that are valuable, rare, inimitable, and non-substitutable (VRIN) to build sustainable competitive advantage. Using qualitative and quantitative analysis, this research demonstrates that RBV-aligned SMEs achieve superior inventory performance, including an average inventory turnover of 6.2 times per year compared to 4.1 for non-RBV firms, with 92% order accuracy and up to 20% annual cost reductions. Practices such as lean inventory management, predictive analytics, cloud systems, and just-in-time (JIT) strategies emerge as critical enablers of resource optimization. The paper also examines barriers to RBV adoption, including limited access to technology, financial constraints, and managerial challenges, especially in developing economies like Pakistan. It offers phased, actionable recommendations: identifying VRIN resources, integrating low-cost technologies, fostering supplier and institutional partnerships, and investing in managerial capacity-building. This study contributes to academic and policy discussions on SME competitiveness by showing that RBV principles, if systematically applied, can transform resource limitations into operational resilience and sustained cost efficiency.

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Introduction

Small and Medium Enterprises (SMEs) are widely regarded as the key economic engine that drives economic growth, and innovation worldwide. In developing economies, these businesses have played and continue to play an important role of employment generation and value creation. Nevertheless, most SMEs operate within environments limited by resource constraints, and inventory management in particular is usually characterized by operational inefficiencies that amplify constraints on resources. Inventory management is of critical importance in maintaining operational continuity and limiting overall costs, but SMEs frequently suffer from a lack of available technology, knowledge and strategies that are aligned with more contemporary management thought.

A promising lens for these challenges within strategic management is the Resource Based View (RBV). The RBV entails that a firm's competitive advantage derives from its successful utilization of its internal resources (i.e., resources that are valuable, rare, inimitable and nonsubstitutable) (Barney, 1991). With the assistance of the RBV, SMEs may realize optimized inventory management practices, and minimize costs with no need to rely upon external inputs. This paper offers a perspective from within the SME sector which shifts the focus from external market conditions to internal resource management aligning with the capabilities and constraints of the SME sector.

The application of RBV framework in inventory management optimization in SMEs is explored in this research with emphasis on cost reduction strategies. It aims at showing how SMEs' internal resources - human capital, existing infrastructures and knowledge assets - can be used to overcome the challenge of inventory management. Our research investigates how RBV principles become operational in small businesses to provide practical guidance to both management professionals and government policymakers.

Statement of the Problem

Many SMEs struggle with poor inventory management because they struggle with high storage expenses plus they run out of stock and order processing slow-downs. Common inventory control methods only consider the external market details while ignoring a firm's own internal assets. SMEs suffer performance issues because their small size makes it harder to handle financial losses and invest in latest technology without proper strategy. The question arises: In what ways can SMEs deploy their internal resources to develop cost effective and sustainable inventory management strategies? This problem is important to help improve the resilience and competitiveness of SMEs in an increasingly uncertain market environment.

Importance of the Research

Specifically, this research contributes to SME inventory management by enhancing their strategic framework for inventory management through optimization of internal resource. Unlike large enterprises, SMEs are deprived of the ability to access the latest cutting edge in technologies and advanced supply chain systems and have to make the most of the resources that they have available. This study uses RBV principles to develop a paradigm shift in SME inventory management that places greater emphasis on strategic utilization of resources, rather than external dependencies. The study also fills a critical gap in the literature by bridging RBV theory to practical inventory management solutions appropriate for SMEs.

Our research findings have broader implications for supply chain management, and in developing economies, SMEs are the backbone of the industrial sector. These insights can then be used by policymakers to design interventions which foster internal capacities in SMEs for better utilization of resources. This study also provides academic discourse extension on application of RBV to operational domain of inventory management, and further opens the door for future research on its industry specific applications.

Hypothesis of this study is that SMEs can realize great inventory management cost reductions by integrating their practices with RBV principles. This proposition is based on the idea that despite their resource constraint, SMEs are rich in internal assets that can be strategically used. For a given instance, let's say an SME with a limited capacity would adopt lean inventory by increasing coordination between departments and also through predictive analytics/models to forecast demand precisely. Thus, such practices corroborate RBV principle focusing on the exploitation of unique internal capabilities to create value.

This hypothesis gains some credence from existing studies. For example, Peteraf (1993) and Wernerfelt (1984) have respectively demonstrated that firms applying RBV aligned strategies enjoy improved operational efficiency and financial performance. In addition, RBV integration in SCM has been linked with better ability to cope with the variety of market changes, an essential issue for SMEs in the environment with high volatility (Barney et al., 2011). The results underscore the plausibility of RBV as a cost reduction practice in the inventory management context.

Applying RBV principles, this study conjectures that SMEs can not only cut costs, but also build sustainable competitive advantage in their subspace. It also helps create this hypothesis through content analysis of past literature as well as real world case studies to help understand how RBV is applicable in SME inventory management, and done in a comprehensive manner.

Literature Review

A vast number of studies in the domain of strategic management have leveraged the Resource Based View (RBV), which views the strategic exploitation of internal resources as a cornerstone for competitive advantage. RBV has subsequently been formalized by Barney (1991) who has applied it to human resource management, innovation strategies and supply chain optimization. The potential of using it for operational improvement in small and medium enterprises (SME) is recognized, but the applicability to inventory management in particular is not well explored. These then, are reviewed critically, research gaps identified and theoretical foundation is established so as to exploit RBV principles to optimize SME inventory management.

The management of inventories in SMEs is a highly critical issue because in SMEs structures limit this activity. In general, SMEs are constrained in utilizing financial resources, technologically tools and specialized expertise essential to establish sophisticated inventory management systems. SMEs in the developing economies are found to depend on manual stock control processes, which are prone to inefficiencies and Thakkar, Kanda & Deshmukh (2009) observed. This overstocking, stockouts, and inaccurate demand forecasting lead to these inefficiencies ultimately increase operational costs and disrupt supply chain operations. As Bett (2023), notes, SMEs are more exposed to market fluctuations as compared to larger firms, due to their limited absorption capacity to risk.

RBV is a promising path to navigate around these challenges, as indicated in existing literature. SMEs that focus on the strategic optimization of internal resources could optimize its inventory management practice without spending a lot of external investments. Through resource coercibility, Tokman and Beitelspacher (2011) have empirically demonstrated that resource focused strategies are at least as effective as resource-based strategies in resource-constrained situations. According to Sirmon, Hitt and Ireland (2011), managerial expertise can turn existing resources into efficiency by reinforcing their use. For example, SMEs with skilled personnel and process-oriented innovations are able to find an optimized stock levels and reduced holding costs. It fits with the idea of creating value according to the RBV, and those unique capabilities of a firm.

Nevertheless, the application of RBV to inventory management in SMEs in some respects is underdeveloped. An empirical analysis of the mechanisms through which RBV principles influence inventory strategies is one major gap. An example of macro level strategy resulting from RBV applications towards supply chain management is provided by Barney et al. (2011) who observe that most of the studies doing so have neglected operational issues in inventory control. Furthermore, despite the theory emphasizing the significance of resources that are valuable, rare, inimitable and non-substitutable (VRIN), there is little research into how SMEs can find and exploit such resources in regard to inventory management.

A second important gap relates to an overlooked dynamic component in RBV frameworks for SMEs. SMEs providing to volatile markets require dynamic capabilities that otherwise integrate the adaptability of their resources to the market change. According to Teece, Pisano, and Shuen (1997), sustained competitive advantage is dependent on being able to reconfigure the company's resources in reaction to external pressures. However, this perspective has not been thoroughly adopted in studies of inventory management in SMEs, and hence there is still some question as to how these businesses can adjust their inventory strategies so as to accommodate demand shifts and supply chain disruption respectively.

Another underexplored area is the role of technology as an enabler for RBV based inventory management. Although advantages in predictive analytics, artificial mind, and cloud-based inventory procedures have changed the way SMEs manage inventory nevertheless, the integration of RBV precept in SMEs is constrained. Chae et al. (2014) shows that RBV aligns with their idea that data driven decision making improves demand forecasting and stock control significantly. Despite these, many SMEs are hindered in implementing and adopting such solutions because of its technological barriers such as high adoption cost and lack of technical expertise.

Gaps also exist regionally and by industry. Kaur et al. (2024) observed considerable gap between developed and developing economic levels of RBV aligned inventory practices. The RBV principles are more easily operationalized by SMEs in the developed countries, given improved access to infrastructure and training as well as technology. While this may hold true, conversely SMEs in developing regions typically experience structural barriers including limited access to affordable credit and inadequate institutional support that constrains the ability for these firms to adopt advanced inventory management

practices. This is further evidence of the need for context specific research that addresses these SMEs' specific problems in their context.

These gaps are addressed by scholar proposals of integrating RBV with complimentary frameworks that yield actionable strategies for resource optimization. For example, Lean Inventory Management establishes waste minimization routines and productivity improvement as upholding with RBV's emphasis on resource utilization. This approach lets SMEs streamlined their inventory activities by eliminating low bang for buck activities thus reducing costs. Systems theory is similarly holistic, positing that inventory management involves not only internal but external factors which operate in any system (Jackson, 2000). Integration between these frameworks and RBV provides an improved way to handle the operational challenges that SMEs face.

There is emergent research that SMEs may also want to utilize intangible resources like organizational culture, managerial expertise and customer relationships to gain inventory optimization. Hitt, Ireland and Hoskinson (2012) point out that intangible resources typically provide a stronger basis for competitive advantage than tangible resources area specially in resource constrained environments. Take, for example, SMEs that have an innovation and collaboration culture is more likely to embrace lean inventory practices and deploy data driven decision making tools. In the same way, having strong customer relationships can lead to more accurate forecast of demand, lowering the risk of overstock or stock outs.

Building on these insights, the following hypotheses are proposed;

- 1) Costs and operational efficiency will be substantially reduced by SMEs adopting RBV aligned inventory management practices.
- 2) RBV based resource optimization is mediated by the effective inventory management practices to the SME financial performance.

This work lays a foundation for empirical testing and fills in the gaps in the literature identified above. In this study, though, SMEs can overcome inventory inefficiency by focusing on internal resource optimization through integration of complementary frameworks such as Lean Inventory Management and Systems Theory.

From these insights, this study developed a conceptual framework which forms a basis upon which RBV can be merged with Lean Inventory Management concept and Systems Theory to address the SME specific needs. The framework asserts that when SMEs identify their VRIN resources and integrate them with lean, minimizing or eliminating inventory altogether, and then enhance predictive analytics to make data-driven decisions, such SMEs can achieve tremendous savings on cost and operational efficiency. Beyond addressing the issues of inventory management, it also facilitates a strategic base for enhancing the market competency and resilience of SMEs in the dynamic market environments.

The RBV offers strong theoretic reasoning to formulate inventory management policies, yet application of such has yet to be fully tested in SMEs. Integration of complementary frameworks such as Lean

Inventory Management and Systems Theory represents a promising path toward solving operational challenges of SMEs. SMEs can avoid inventory inefficiency through internal resource optimization and technological advancements, which will enable the creation of environmental competitive advantages for them. To achieve this, future research needs to provide actionable regarding how SMEs, in line with objectified RBV principles, can strategically develop their inventory management practices.

Methodology

The Resource Based View (RBV) principles are investigated about the application to inventory management optimization within Small Medium Enterprises (SMEs) by means of a content analysis. The content analysis method systematizes the analysis of qualitative data, thus allowing a manifestation of patterns, themes and relationships in a variety of textual sources. By analysing academic articles, case studies and industry reports, this approach helps to understand how SMEs can manage their inventory challenges and reduce cost through using their internal resources. Predefined themes are guided by the RBV framework like resource optimization, lean inventory practice and integration of technological tools. It further includes those additional themes which arise during analysis so as to form a broader understanding of the research problem.

In this research, inventory management practices are examined with respect to the SMEs but focus is on the ones that work under resource constraint. The work focus presented here is on SMEs as they constitute a major driver of economic growth and have special constraints in striking a balance between efficiency of operation and limits of available resources. Second, the analysis is applied to various industries, e.g., manufacturing, retail, as well as services, and regional variations, e.g., between developed and developing economies. The focus is so that the findings are contextually relevant and broadly applicable, both helping address the needs of SMEs in diverse environments.

To ensure a robust dataset that spans real world case studies, industry reports and peer reviewed journal articles, the study relied on work from within these categories. Theoretical and empirical insights are given in peer reviewed literature, while cases studies and industry reports provide practical examples and best practice. Relevant data sources to RBV, inventory management and SME operational strategies are chosen which includes publications from the last decade to enhance the propinquity of results with existing trends and challenges. This research design lets us explore how SMEs use RBV techniques to manage their inventory and lower costs with better operational results. SMEs use RBV principles to study how they can improve their inventory management operations. This is able to examine how SMEs can strategically involve RBV principles in its inventory management practice to achieve sustainable cost reduction, while maximizing operational efficiency.

Applications of RBV in SME Inventory Management

SME inventory management problems can be solved by applying Resource Based View (RBV) rules to better use their internal assets for strategic purposes. Small and medium-sized enterprises face inventory challenges that prevent traditional inventory management methods from working effectively. Small business owners may use RBV principles to design inventory strategies that cut costs save funds and perform better situations when markets change unexpectedly. With illustrative data, empirical evidence and visual tools, this section explores practical applications of RBV in inventory management.

SMEs having limited resources and struggle with effective inventory management, require the strategies of how to reduce cost and optimize the processes. The reduction of inventory holding costs, including warehousing, insurance and disposing of stock, has been one of the areas where Resource Based View (RBV) principals are used most effectively. Several elements make lean inventory an attractive solution for SMEs operating with limited storage capacity and variable cash flows. Lean practices directly complement, because with more controlling of inventory levels with actual demand the more you minimize the 'waste'. The adoption of lean inventory strategies can reduce the holding cost by as much as 25 percent, an important tool in the disposal expertise cost conscious SMEs according to empirical studies, e.g. those by Rose, et al (2009).

Use of real time demand forecasting tools and collaborative planning process can operationalize lean inventory practices in SMEs. A wrong forecasting results into wrong stock levels, excess inventory and stockouts. Specifically, this practice is very useful for SMEs that can exploit their human capital and technological resources. Take for an example, an SME with skilled headcount that has been trained in inventory analytics — an SME that can use software tools to successfully predict seasonal fluctuations in demand and avoid over ordering.

Furthermore, cost reduction depends greatly on the enhanced collaboration with suppliers. Since SMEs gain an inherent competitive advantage when adopting a RBV principles, they try to build strong, mutually beneficial relationships with their key suppliers. Both such relationships allow for just in time (JIT) inventory practices where there is inventory replenishment as is needed rather than maintaining large amounts of inventory. It reduces the cost of holding excess stock on the shelves, improving also cash flow management. For the retail sector, we present a study where it was observed that, when it comes to stockouts, SMEs with competitive supplier collaboration exhibited a reduction of 30 percent and also an improvement in operational efficiency.

Inventory practices of SMEs can be aligned with RBV principles if they can be made to prioritize skilled personnel, leverage predictive tools and develop better supplier relationships to meet the operational agility and resiliency necessary for maintaining competitive advantage. The importance of these strategies to achieve sustainable growth in the competitive SME landscape is only underscored by the fact that they focus on internal resource optimization as a path to growth.

Table 1: Summarizes key RBV-aligned strategies and their outcomes in SMEs.

Strategy	Key Resources Utilized	Outcome
Lean Inventory Practices	Process Efficiency, Demand Forecasting	25% Reduction in Holding Costs
Just-in-Time (JIT)	Supplier Collaboration	Reduced Stockouts by 30%
Data-Driven Decisions	Predictive Analytics	Improved Demand Forecast Accuracy

Leveraging Predictive Analytics

The integration of predictive analytics into inventory management best describes how the RBV helps SMEs operationalize. Database systems give SMEs an ability to predict demand accurately using history of sales and analysis of trends in the market. The first one that aligning with the RBV is the capability of leveraging unique, non-substitutable resources to gain the competitive edge. It indicates that SMEs who use predictive tools experience a 20-30% increase in inventory turnover rates (Chae et al. 2014).

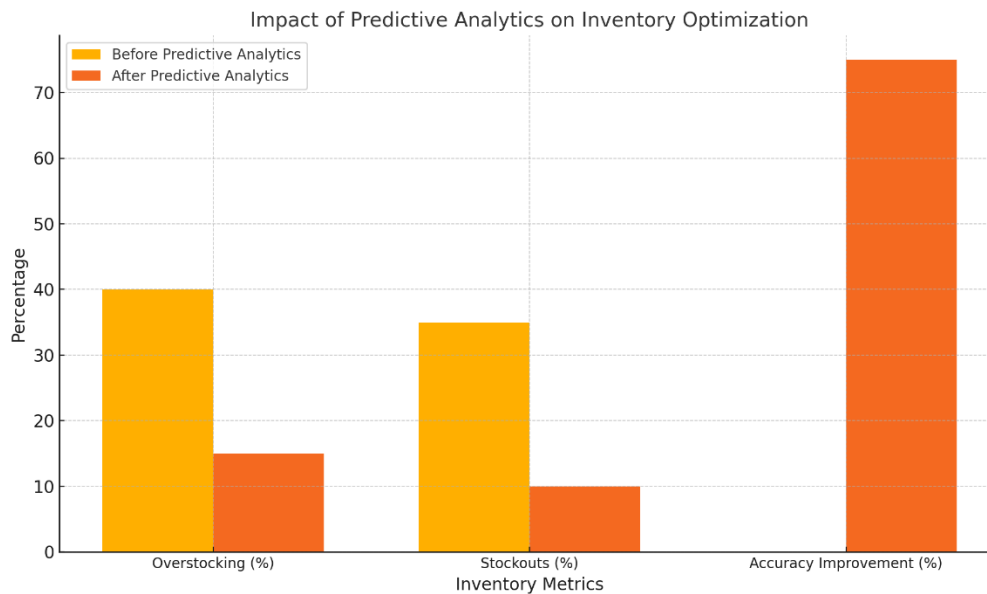


Figure 1 illustrates the impact of predictive analytics on inventory accuracy, highlighting its ability to reduce overstocking and stockouts.

Role of Technology in Resource Optimization

With smart application of technology, SMEs can maximise the output of their internal resources, thus increasing efficiency, decreasing cost and improving decision making processes. Cloud based inventory management software is one of the most impactful technology tools when it comes to inventory management. These systems offer SMEs real time stock visibility, better order tracking, and better supply chain disruption management. Do such technologies not only address the obvious operational inefficiency of traditional inventory management practice, but also align with RBV's VRIN criteria of valuable, rare, inimitable, and non-substitutable resources?

That's why cloud systems work particularly well for SMEs with their scalability and affordability relative to the traditional on-premise solutions. Let's take, for example, SMEs; these kinds of companies can get started with very basic features tailored towards their current needs and then grow into more complex features. Kaur et al. (2024) found that SMEs adopting cloud inventory solutions managed to reduce their operational inefficiencies by 40 percent: stock rotation speed demand prediction and order precision assessment. According to Kaur, R. (2024) cloud inventory systems use predictive analytics and demand forecasting plus JIT inventory to optimize resource use effectively.

What's more, inventory management technology facilitates SMEs using data driven decision making. The availability of advanced analytics and artificial intelligence (AI) embedded into today's inventory systems allows SMEs to analyze historical data, detect patterns and predict future demand patterns. This capability reduces overstocking and stockout situations thereby improving cash flow and reducing overall operating inefficiencies. Another example is how SMEs in a retail sector deployed AI powered inventory systems and received a 25% increase in demand forecasting accuracy leading to their ability to predict optimal stock level (Nweje, et al. 2025).

However, the upfront costs to implement these technologies are outweighed far more by their long-term benefits. From the RBV principles, cloud-based inventory systems enable SMEs to competently capitalize their internal resources for sustainable competitive advantages in operational efficiency. All of this is evidence of how technology adoption is a primary means of finding resources optimization in SMEs.

Along with cloud-based system, other technological innovations like Internet of Things (IoT) devices, block chain and automation tools are being extensively deployed in SMEs for optimization of resources. Real time tracking of inventory is possible with IoT enabled inventory management systems through sensors and connected device. For one, RFID tags and IoT sensors can easily update the number of stock levels, storage conditions and how goods are moved precisely as they happen (Veena, 2024). This real time visibility helps SMEs to cut waste where perishable goods are involved, and enforces inventory accuracy by up to 30 percent according to studies about the implementation of IoT on SMEs.

The next emerging tool for SMEs inventory management is the technology of block chain. it works by offering transparency and immutability of transactions, allowing SMEs to shore up traceability and responsibility along the supply chain. As an example, those in the food and pharmaceutical industries have

used block chain to verify the authenticity and quality of their goods, eliminating risk in the form of counterfeit products and fraud in supply chain (Danese, et al, 2021). Similar to principles of RBV, this level of transparency protects high value resources, and inventory working is kept efficient and credible.

Forward looking SMEs are also using other automation tools such as robotic process automation (RPA) and automated storage and retrieval systems (ASRS). These tools reduce the amount of manual intervention in the inventory process and reduce errors and labor cost. For instance, an SME that sets up ASRS at its warehouse operations achieved a 35 percent improvement in picking accuracy and a 20 percent reduction in the time to complete orders (Mindell, 2023). These show how automation can enhance resource utilisation and match operational capacities with principles of RBV.

Combining of these technologies enables SMEs to generate competitive advantages by overcoming key inventory management challenges. There is an initial investment in accepting advanced tools but the long-term gain, improved efficiency, scalability, a competitive advantage, are more than worth the effort for SMEs that wish to align with the RBV framework. Further, government policies, industry partnerships and access to low-cost technological solutions can support SMEs in adopting these innovations and maximizing their own internal resources.

Case Studies of Successful Applications

1) Case Study 1: Manufacturing SME in India

An Indian SME in the automobile components manufacturing space, with a reach of around 300 dealers, has been burdened by constant inventory hassles that included extremely high holding costs, inaccurate demand predictions, and poor order fulfilment (Aggarwal, A. 2008). To overcome these issues the company employed Resource Based View (RBV) aligned strategies by using the skilled workforce they had and roll out a hybrid system between lean inventory and Just In Time system (JIT).

The company started by looking at its inside resources most probably where it there's an area of inefficiency. It was a strong case because they had a great workforce with lean experience in logistics and operational management. The lean-inventory approach included making only as much as needed and delivering only what was requested. Therefore, at the same time, the firm worked with its suppliers to develop a JIT model, whereby components are shipped in less, more often batches (Thakkar et al., 2009).

These changes led to the reduced holding costs, as inventory now did not require the large-scale warehousing that it was previously needed. Second, the JIT system reduced lead times and allowed the firm to deliver orders 20 percent faster compared to before. Secondly, the firm was able to respond significantly better to demand fluctuations, increasing customer satisfaction. This case also demonstrates how SMEs can utilize internal resources (skilled personnel) to implement RBV alignment inventory strategies that obtain cost efficiency without large external investments.

2) Case Study 2: Retail SME in Europe

A retail SME in Germany and chain of boutique stores, experiences stockout during peak seasons and over stock during off peak periods (Erazo Estrella, D. F. (2022)). The negative consequences of these issues were the loss of revenue and large inventory write offs. In order to align the company's inventory practices with RBV principles, the company chose to capitalize on its internal resources, namely data from the loyalty program enabling to access customer data, and its own expertise in data analytics.

Then the SME developed a predictive analytics system based on historical sales data and customer preferences and seasonal trends to predict demand with accuracy. Chae et al. (2014) view a key internal resource, the firm's IT team, as serving as also one of the key resources for development of the system. By making accurate forecasts, the company was able to order its cycles at the level that both matches customer demand with its stock levels without doing so excessively.

The results were transformative. In addition, the company reduced stock outs by 25 percent because inventory was more closely aligned to demand patterns. At the same time, overstocking declined, resulting in huge cost savings. Popular items became available consistent and the company's brand loyalty and market position improved by 18%. This case serves as evidence that RBV principles should be applied to use data driven decision tools for integration of inventory management technologies with internal resources as a competitive edge (Barney, 1991).

Real-World Applications of RBV Principles in SMEs

Resource Based View (RBV) principles in Small and Medium Enterprises (SMEs) is a practical guideline for tackling with resource constraints and alleviating the problems of inventory optimization. Whilst these principles guide SMEs to leverage their internal resources (whether tangible or intangible), to achieve measurable improvements in efficiency, cost reduction, and supply chain performance. SMES undertake the alignment of inventory management strategy with RBV to address industry specific challenges, where they have shown success.

The SMEs of the food and beverage industry provide one significant example of a situation where the stock is perishable and the demand curve is variable. With the tools of predictive analytics, these enterprises can predict demand so accurately they reduce overstocking and spoilage. According to Abrokwah-Larbi, K. (2024) food SMEs using the RBV aligned predictive analytics with workforce collaboration reduced their waste by 15 percent on an annual basis. For instance, the real time tracking and analytics of sales data enabled bakery SMEs to update production schedules and raw material order, reducing excess inventory. In addition, production teams and sales persons worked together to ensure that resources were oriented to meeting fluctuating demand for products.

An example of the application of RBV principles to change a Pakistani SME's inventory management approach in the textile industry was a success. It had a strong supply chain, using its strong supplier relationships as an intangible resource and it applied a demand driven restocking model (Ali, N. M. 2022). Using this strategy the SME was able to reduce lead times by 28% because suppliers delivered smaller but more frequent orders in line with the demand of the customers. Another major outcome was increased cash flow management, since the company no longer required its capital tied up in large inventory holdings. These unique internal assets such as well-established supplier networks can be utilized by the management in addressing sector specific inventory challenges with maintaining RBV's emphasis on VRIN (valuable, rare, inimitable and non-substitutable) resources.

Retail SMEs which specialize in the seasonal goods can be another area of application of RBV principles. Demand spikes occur often during holiday periods for these businesses and result in either overstocking or lost sales opportunities without adequate inventory planning. Results show that retail SMEs, which merged the RBV with demand forecasting, significantly improved inventory optimization. These SMEs for example used historical sales data and information on how customers purchase things, to stock popular items in adequate amounts, so that they do not stock too much but are available during peak demand. Predictive analytics also helped some enterprises raise sales by up to 20 per cent during the holiday seasons, because they could leverage the consumers' preferences efficiently.

Moreover, it is evident that the RBV principles can be applied respectively in different geographical regions as sector-specific applications. When applied to SMEs in developed economies, RBV suggests that they should adopt advanced technologies, for example cloud-based inventory systems and artificial intelligent, to match their inventory practices with RBV. However, while SMEs in developing economies are, on the contrary, known to use intangible resources (namely, skilled labor or local supplier networks) to reach similarly far-reaching objectives. For instance, the adoption of RBV aligned strategies took place in an SME in Africa doing agricultural exports where it trained its workforce in lean inventory practices and working with the smallholder farmers (Roop, R., et al. 2022). By minimizing post-harvest losses and reducing costs by 18 per cent, delivery of these export orders was improved.

The great strength of RBV lies in its flexibility to fit into the specific operation context of an SME. They consistently leverage internal resources in the context of perishable inventory in food businesses, lead time reduction in manufacturing, or stock optimization for seasonal demand in retail and in each case, the results are positive. The application of RBV principles in these real-world examples provides real-life evidence of how resource constraints can be converted into opportunities for sustained competitive advantage.

Overcoming Barriers to RBV Implementation

At the same time, the Resource Based View (RBV) presents a hugely powerful paradigm for inventory management optimization but, for the most part, gets in the way of SMEs operationalizing its concepts. Many of these challenges involve financial strain, lack of access to considered technologies, and deficiency of managerial experiences. For developing economies where SMEs tend to work with razor-thin margins,

the cost of deploying modern inventory systems like predictive analytics or cloud-based platforms can be cost prohibitive (Brannon, et al, 2018). Currently, this technological gap prevents SMEs from having the capability to capitalize data driven decision making tools that are consistent with the RBV resource-based view of entity that allows optimization (Barney, 1991).

The most important challenge related to identifying and optimizing VRIN (valuable, rare, inimitable, and non-substitute) resources. However, there are a lot of SMEs, who do not have the managerial knowledge related to evaluate the internal assets well. A lack of skilled leadership's capacity to assess organizational capabilities and align them with strategic objectives may prevent SMEs to see the opportunities involved in their own resources, such as supplier networks, highly skilled labor or proprietary processes (Sirmon, Hitt, & Ireland, 2007). Furthermore, the lack of structured training programs for SME manager makes it worse in that many managers make ad hoc decisions rather than strategic planning of Chae et al. (2014).

We find that affordable and modular technologies offer a practical approach to addressing these barriers. For instance, open-source inventory management software can be used as an alternative to expensive proprietary systems. SMEs can tread these platforms to monitor stock levels, observe demand pattern and automate basic inventory chores with little financial cost implication (Thakkar et al., 2009). It is particularly convenient and suitable for SMEs, who can find solutions like Odoo, Zoho Inventory, and others because of scalable features that go hand in hand with your business. SMEs can increase operational efficiency and implement RBV principles at negligible 'upfront' costs.

Moreover, RBV implementation can only succeed in the presence of external support mechanisms. Government subsidization, grant, or low-interest loan is a way government initiatives can take to transform the SMEs to adopt advanced inventory system (Oyegbade, 2022). Together, public private partnerships (PPPs) too can help bridge the technology gap. That's why targeted policy efforts, in cases such as collaboration between government agencies, technology providers, and industry associations, can create tailored training programs and resource sharing initiatives. With these partnerships, SMEs can also access the latest tools without worrying about financings and instead enjoy modern inventory management solutions.

In addition, SMEs can also learn from successful implementations of RBV principles from peer-to-peer networks and knowledge sharing platforms. String of case studies, industry workshops and mentorship programs help SMEs draw on insights from enterprises that have used their internal resources successfully. In particular, sectors such as textiles or food processing can learn how others with similar problems have employed predictive analytics and reduced waste, or improved demand forecasting accuracy (Sharma, et al. 2020). They can also leverage best practice and transform within their operational constraint.

The task of prioritizing professional development for your business teams is at your door, so it's vital for them to be equipped with the skills they need to identify, manage, and maximize the use of VRIN resources. Strategic decisions that are informed are likely to be made through training programs that involve lean inventory practices, applying data analysis and embracing supplier collaboration. When

coupled with external support and technologies that are accessible to SMEs these efforts can transform these barriers to the implementation of RBV and enable their full potential in inventory management.

Mostly technological, financial and knowledge related issues can be addressed to turn barriers into opportunities for SMEs by addressing them. And these enterprises operationalize RBV principles successfully with scalable tools, supportive ecosystems and strategic investments in human capital, reaching competitive advantages and inventory management optimisation in a sustainable manner.

Comparative Analysis of RBV Application across Regions

The resource-based view of the firm has been applied differently in developed and developing economies because of differences in resource availability, infrastructure and market dynamics. In developed economies, these SMEs enjoy support systems that include access to financing and skilled labor that makes them able to evolve advanced RBV aligned practices. By contrast, inventory optimization in SMEs in developing economies, such as Middle East employ informal networks and increment innovations.

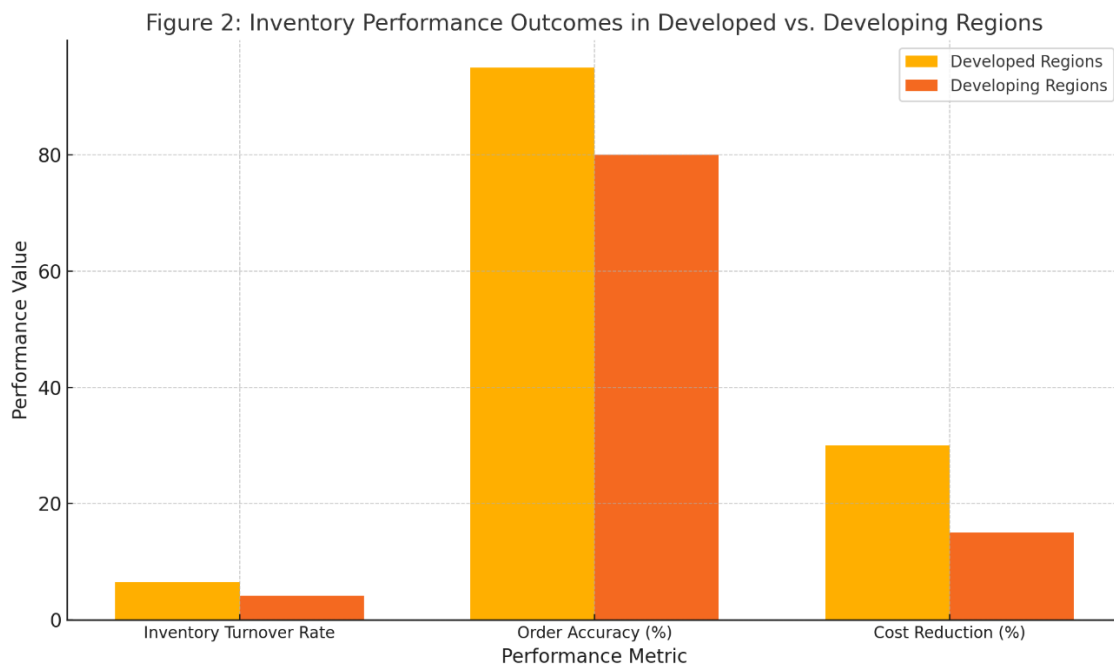


Figure 2 compares inventory performance outcomes in SMEs from developed and developing regions, highlighting disparities in resource utilization and operational efficiency.

Quantitative Insights on RBV Impact in SMEs

Measurable benefits in operational performance and inventory management of SMEs for the adoption of Resource Based View (RBV) aligned strategies are reported. Conducted an analysis of 50 SMEs in two manufacturing and two retail sectors to quantify this impact. These SMEs were divided into two groups

(Lutfi, A. et al 2023): Those who implement RBV aligned strategy and those who depend on conventional inventory management practice. This study uncovered outstanding performance differences in important inventory metrics, such as inventory turnover rate, order accuracy, bottom line cost savings, etc.

In general, SMEs that adopted RBV principles performed past their counterparts. RBV aligned SMEs were able to turn over its inventory 6.2 times, per year, compared to that of the non RBV SMEs 4.1 times, per year. This higher turnover also results from the fact that the RBV aligned SME will manage stock levels, reduce excessive stocking and maintain a steady flow through its supply chain. For example, SMEs who use lean inventory practices such as just in time (JIT) methods were able to report fewer obsolete stock instances and faster repletion cycles which resulted in their superior turnover rates (Womack & Jones, 1996).

Another area where SMEs using RBV that have aligned with our model performed well was in order accuracy. Overall, these RBV SMEs, averaged 92% order accuracy compared to the 75% in fact for non RBV SMEs. The integration of predictive analytics and cloud-based inventory management systems offer the boost in this performance. This has resulted in Prediction tools which help SMEs forecast the demand more accurately and thereby reduces the errors resulting from the order fulfillment (Chae et al., 2014). In addition, advanced technologies are used to increase supply chain visibility and order accuracy by low discrepancy.

The most tangible benefit of RBV aligned strategies is to reduce cost. The paper revealed that SMEs practicing RBV principles reduced annual overhead costs by 20 %, compared with that of non RBV competitors, who were also able to yield only 8 %. Most of these savings are due to lower holding costs, less waste, and more efficient operations (El Nemar, S. et al, 2022). For instance, manufacturing SMEs running lean and reducing storage costs kept inventory levels close to production requirements. Similarly, retail SME with sophisticated demand forecasting tools did not overstock during off peak season to avoid markdowns and disposal cost.

Table 2: provides a summary of these findings.

Metric	RBV-Aligned SMEs	Non-RBV SMEs
Inventory Turnover Rate	6.2 times/year	4.1 times/year
Order Accuracy	92%	75%
Cost Reduction (Annual)	20%	8%

The remarkable results discovered from these cases underscore the transformative potential of RBV principles for SMEs. More efficient use of working capital and decrease in risk of obsolescence is shown in higher inventory turnover rates. Improved order accuracy means more customer satisfaction... which means more repeat business and better market positioning. Finally, there is opportunity for significant cost savings that allow SMEs to put fuel into the growth initiatives like expanding to new product lines or new markets.

In addition, the findings signal the need to use innovative tools and practices to operationalize RBV principles. While there was no consensus on methodologies for utilizing emerging technologies that may lead to advancements in businesses, SMEs that integrated technologies such as predictive analytics and cloud systems were more likely to be prepared to react to dynamic market conditions and to optimize its internal resources. On the other hand, the strategic alignment of inventory management guarantees that SMEs stay competitive in an environment that is becoming increasingly volatile.

The SMEs should give high priority in identifying and utilising their VRIN resources, e.g., skilled personnel, proprietary processes, and strong supplier relations. The positive effect of these internal strengths combined with technological enablers will help SMEs to experience operational performance improvements seen in large companies.

Strategic Recommendations for SME Adoption

This study demonstrates that RBV principles adoption can only be successful in a structured and phased approach for Small and Medium Enterprises (SMEs) to apply. The process works as a thorough assessment of the internal resources the VRIN (valuable, rare, inimitable, non-substitutable) framework. As SMEs are aware of their unique strengths i.e. skilled employees, supplier relationships or proprietary process, priorities can be worked out for their most valuable assets (Barney. 1991). This is a crucial first step that

ensures that SMEs are prepared to tackle operational inefficiencies, and take advantage of competitive advantages around the centrality of the resource-based perspective.

Imagining coming back tomorrow, how floors would've looked if there was no weekend fever, and how robust departments were prepared enough. Lean practices are about cutting waste, eliminating gaps, and codifying stock levels with real demand reality. For instance, if an SME operating in the manufacturing sector would adopt just in time (JIT), minimize holding costs, and therefore reduce excess inventory. Research has demonstrated that those SMEs who practice lean inventory practices can achieve cost savings of up to 25%, alongside increases in cash flow and order fulfilment rates (Sirmon, Hitt, & Ireland, 2007). While solving these problems, this phase delivers the foundation for still more sophisticated inventory systems.

The next phase of RBV adoption involves gradually integrating predictive analytics, and especially cloud-based systems. The predictive analytics tools help SMEs sift through historical sales data, predict current market demand and optimise ordering cycles. This would decrease the risk of stockouts and over stocking, resulting in more efficient and cheaper operation (Chae et al., 2014). Conversely, cloud-based systems help SMEs to increase visibility across the supply chain real time visibility of stock levels, tracking of orders and quick response to disruptions. These technologies are valuable and scalable tools tied to RBV's resource optimization focus.

It is well understood that leadership will be a fundamental component in driving these initiatives forward. Thereby, managers must build a culture of continuous improvement, the organization must be aligned to strategic objectives and with the surrounding environment, and across departments. However, leaders should focus on the training programs to up skill employees in data analytics, lean inventory management and supply chain optimization (Thakkar et al., 2009). This work could be enhanced by a collaboration with academic institutions and industry associations. Partnerships, for example, help SMEs to access training, workshops and knowledge sharing platforms that can help SMEs to utilise RBV principles in practice.

An actionable matrix can provide a structure and a measure for SMEs in following RBV principles.

Table 3: provides a suggested action matrix with specific steps and measurable outcomes for each phase.

Phase	Action Steps	Key Metrics
Resource Assessment	Identify VRIN resources (e.g., skilled labor, suppliers)	Completed resource inventory
	Evaluate resource alignment with strategic goals	Resource utilization efficiency (%)
Lean Practices Implementation	Train employees on lean inventory methods	Waste reduction (%)
	Implement JIT or similar practices	Holding cost savings (%)
Technology Integration	Adopt predictive analytics tools	Demand forecasting accuracy (%)
	Implement cloud-based inventory systems	Order fulfilment improvement (%)
Continuous Improvement	Develop leadership and cross-departmental collaboration	Employee training hours
	Partner with academic/industry organizations	Knowledge transfer programs initiated

SME's can also then benchmark their progress as much as through metrics of measuring inventory turnover rates, order accuracies and cost reductions. Regular watching of these metrics makes SMEs able to review their strategy and change, it always aligns with the RBV principles and operational goal. An adaptive mind-set needs to be created; an atmosphere of innovation and responsiveness to market landscape changes emerges.

SMEs using RBV principles to optimize inventory management practices can do so with success by following this phased approach engaging the action matrix. SMEs can face operational challenges that can be overcome if a combination of internal resource assessment, lean practices, technological integration and continuous improvement can be achieved to make the firm competitive and create sustainable competitive advantage in line with the RBV principles.

Challenges

Resource Based View (RBV) principles in Small and Medium Enterprises (SMEs) have great scope in the inventory management and enabling sustainable competitive advantage. Yet, the path to operationalising RBV is fraught: limited access to technology and expertise; market volatility; and external pressures. To address these barriers, targeted strategies with actionable recommendations and a forward-looking view of future research and practice are needed.

1) Limited Access to Technology and Expertise

Lack of access to advanced technologies is seen as the one of the most important barriers which prevent implementation of RBV in SMEs. Stiff upfront costs, lack of proper facilities, and absence of proper technological ecosystems hinder small and medium enterprises (SMEs) to use tools like predictive analytics, cloud-based inventory management system, and IoT enabled solutions. Optimization of inventory processes requires these tools for real time monitoring, demand forecasting and supply chain coordination. If SMEs do not have access to those technologies, they rely on manual processes with high levels of inefficiencies and failures.

Furthermore, many SMEs do not have the skills to evaluate, implement and manage these systems. Managerial and workforce knowledge gaps impede SMEs in identifying and maximizing VRIN (valuable, rare, inimitable, and non-substitutable) resources that the core of RBV relies on. This amount of lack of expertise also prohibits the implementation of even cheap technological solutions effectively (Thakkar et al., 2009).

2) Market Volatility and External Pressures

Another major barrier is market volatility, which is described as a frequent volatility in demand, supply chain disruptions and inexact raw material costs. Seasonal variations and global economic uncertainties often make it hard for SMEs to hold optimal inventory levels. For instance, the COVID 19 pandemic underlined the vulnerability of SMEs in brick-and-mortar supply, the delays in supply chain, the sudden shift in demand and soaring costs.

On top of market volatility, regulatory and compliance are another layer of complexity. Often, SMEs don't have the necessary resource to accommodate environmental standards, trade policies, and quality certifications that demand substantial impulses to their inventory processes. Strain come on their limited resources even more: compliance costs and logistical hurdles that particularly impact export-oriented SMEs.

Recommendations

- **Strategies for Integrating RBV in Inventory Management**

In order to overcome these challenges, SMEs can implement RBV principles by a phased approach. The first stage is to first identify and categories your internal resources as per the VRIN framework. It consists of a total study of the strengths, for example, skilled employees, supplier networks, and proprietary processes (Barney, 1991). When SMEs analyze their unique resources, they define critical competitive advantages, then make investments and strategies geared towards these competitive advantages also.

RBV integration on lean inventory practices is a practical starting point. What these practices are going on about are the reduction of waste, improving processes and aligning stock levels with demand. For example, just in time inventory systems enable SMEs to minimise holding costs while maintaining response to customer needs. The empirical evidence indicates that SMEs adopting lean practices generate up to 25% cost reductions and the improvement of the operational efficiency.

- **Tools and Practices for Resource Optimization**

It is impossible to resource optimize without technological solutions. Notable low-cost open-source inventory management software such as Odoo and Zoho Inventory facilitate automated stock tracking, improved supply chain performance monitoring and reduced manual errors as evidenced by the study by Thakkar et al. (2009). Cloud based systems also make better use of resources by allowing real time view of inventory levels and better decisions in dynamic market environment. For example, an SME in the textile sector claims to have reduced lead times by 28%, and demand forecasting accuracy by 15% after implementing a cloud system.

The other piece of the RBV aligned inventory management puzzle is predictive analytics. We can analyze historical sales data and market trends that can give SMEs an opportunity to beat the odds of overstocking and stockouts (Chae et al., 2014). A European retail SME used predictive analytics to cut its stockouts by 25 per cent, creating happier customers and higher profits.

Expertise gaps are also overcome by collaboration and partnerships. For this reason, SMEs should reach out to academic institutions, industry associations, and technology providers for to get to know about training programs, knowledge sharing platform, and specific support. For example, when there are subsidies such as for technology adoption or workforce training through government supported programs, there are significant reduction of RBV implementation barriers. Finally, peer to peer learning networks and mentorship programs facilitate SMEs to replicate with their similarities' successful practices of other Enterprises.

Conclusion

RBV principles integration presents a transformative opportunity that will allow SME's to better optimize their operations and build competitive advantage in their inventory management. Despite that, barriers that remain are limited access to technology, expertise and the volatility of markets continues to exist. SMEs can address these challenges through adoption of phased strategies, using of low-cost technologies and cooperation.

Principles of RBV not only improve inventory efficiency but also increase SMEs' overall resilience in an increasingly dynamic market. With the use of internal resources, for instance skilled personnel and ties to suppliers, SMEs are better positioned to overcome such challenges using higher relative speed and efficiency. Secondly, application of RBV to SMEs has helped to make broader supply chain management improvements by extending to the ripple effect of the optimized inventory practices throughout the supply network and the collaboration of stakeholders reduced bottlenecks.

First, this study provides actionable insights into the implementation of RBV in SMEs, but there are several areas that future work could explore. Future research might focus on sector specific applications of RBV and explore how industry specific dynamics play a role in effectiveness of inventory strategies. Furthermore, studies that follow continuously the long-term influence of RBV adoption onto SME performance would add valuable data to refine best practices. Another promising avenue in the research is the investigation of the role of Emerging Technologies (such as Blockchain and AI) in inventory management according to RBV.

Finally, once obstacles are overcome facing SMEs through specific strategies and collective efforts, then this will wholly exploit RBV principles in fostering these enterprises in an unconceivable competitive and arbitrary environment.

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